

**SCHEDULE
FOR
REPAIRS OF ALUMINIUM POWER BOATS**

Sl. No.	Details of items of repairs		Rate
1	Repair/renewal of damaged hull portion of the boat with Aluminium sheet of existing quality (i.e. Marine grade Aluminium 5052) and thickness including charges of cutting & fitting adopting the fabrication process.		
	Rate per sft.	-----	
2	Repair of de-shaped hull plate and reshaping the same in proper line including fitting and fixing		
	Rate per sft.....	-----	
3	Renewal of damaged interlock joint section with new section of existing dimension including fitting charges.		
	Rate per rft.	-----	
4	Renewal of Aluminium stringers of hull as per existing dimension including fitting and fixing.		
	Rate per each	-----	
5	Opening and resetting of loose interlock joint sections with replacement of interlock PVC key including resetting charges.		
	Rate per rft.	-----	

6	Complete leak proofing of the boat with application of sealant in joint linings after making necessary scraping & cleaning .				
	Rate per				-----
7	Renewal of damaged Aluminium moulded seat complete with new seat as per existing quality and dimension including fitting and fixing charges.				
	Rate per each.....				-----
8	Renewal of damaged detachable bench plank with new FRP laminated plank as per existing dimension including fitting and fixing charges.				
	Rate per each.....				-----
9	Repair/renewal of damaged sections of hull, deck & bench frames with new S.S sections / M.S Sections / Aluminium Sections as per existing size including fitting and fixing charges.				
	Rate per				
	i)	M.S			-----
	ii)	S.S			-----
	iii)	Aluminium			-----
10	Renewal of corner Aluminium plates (i.e. Marine grade Aluminium 5052) fitted at transom end as per existing dimension including fitting and fixing.				
	Rate per each.....				-----
11	Renewal of Aluminium section (i.e. Marine grade Aluminium 5052) fitted in gunwale as per existing quality and dimension including fitting and fixing.				
	Rate per rft.				-----

12	Repair the crack/damage portion of FRP moulded fore-deck with FRP molding including finishing and matching with existing colour.		
	Rate per sft.....		-----
13	Replace of fore-deck complete with new FRP moulded deck of existing dimension including opening and fitting charges.		
	Rate per each.....		-----
14	Repair / Renewal of utility box including renewal of hinges and fittings.		
	Rate per each.....		-----
15	Renewal of damage carrying handle with new handle as per existing size including fitting charges.		
	Rate per each.....		-----
16	Replacement of damaged bollard with new one of existing size including fitting and fixing.		
	Rate per each.....		-----
17	Replacement of damaged drain plug with new one of existing size including fitting and fixing.		
	Rate per		-----
18	Renewal of damage towing hook with new hook as per existing size including fitting charges.		
	Rate per each.....		-----
19	Renewal of damaged corner cone fitted at transom end as per existing dimensions including fitting and fixing charges.		
	Rate per each		-----

20	Renewal of damage OBM mounting board / plate fitted in transom with new board / plate as per existing dimension and fitting charges.		
	Rate per each	-----	
21	Renewal of damage floor board with new board of existing quality including fitting charges and fixing charges.		
	Rate per sft	-----	
22	Opening of loose/damaged rivets and re-riveting the joint sections complete for strengthening and leak proofing of boat.		
	Rate per boat	-----	
23	Renewal of damage rubber fender with new fender of existing size including fitting charges.		
	Rate per rft.....	-----	
24	Painting the boat after making proper scraping and cleaning with application of synthetic primer and putty in base coat and synthetic enamel paint (1st Quality) two coats over the base coat including proper scarping and cleaning before painting.		
	Per boat.....	-----	
25	Handling charges for lifting, carrying and positioning of the boat for repair/ painting.		
	Per boat.....	-----	